

1/4" General Purpose Filter Installation & Maintenance Instructions

TECHNICAL DATA

Fluid: Compressed air

Maximum pressure:

Metal bowl:

Automatic drain: 10 bar (150 psig)

Operating temperature*:

Metal bowl: -34° to +65°C (-30° to +150°F)

* Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Port size: 1/4"

Thread form: PTF, or ISO G

Drain: Automatic

Bowl:

Long metal with liquid level indicator

Particle removal: 5 µm filter element

Air quality: Within ISO 8573-1, Class 3 (particulates)

Automatic drain connection: 1/8"

Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: Greater than 0,3 bar (5 psig)

Bowl pressure required to open drain: Less than 0,2 bar (3 psig)

Minimum air flow required to close drain: 0,1 dm³/s (0,2 scfm)

Manual operation: Depress pin inside drain outlet

Nominal bowl size:

Long bowl: 65 ml (2.2 fluid ounce)

Materials:

Body: Zinc

Bowl:

Metal: Zinc

Bowl:

Metal bowl liquid level indicator lens: Transparent nylon

Element: Sintered polypropylene

Elastomers: Neoprene and nitrile

REPLACEMENT ITEMS

Service Kit (items circled on exploded view).....8940169067

Liquid level lens kit (46, 48, 49, 50).....8940169079

Filter element, 5µm, red speckles (53).....8940169082

Auto drain (45A,45B,45C).....8940169135

INSTALLATION

1. Shut-off air pressure. Install filter in air line -

- vertically (bowl down),
- with air flow in direction of arrow on body,
- upstream of regulators, lubricators, and cycling valves,
- as close as possible to the air supply when used as a main line filter,
- as close as possible to the device being serviced when used as a final filter.

2. Connect piping to proper ports using pipe thread sealant on male threads only. Do not allow sealant to enter interior of unit.

3. Push bowl, or bowl with guard, into body and turn fully clockwise before pressurizing.

4. Flexible tube with 5mm (3/16") minimum I.D. can be connected to the automatic drain. Drain may fail to operate if the tube I.D. is less than 5mm (3/16"). Avoid restrictions in the tube.

SERVICING

1. Open manual drain to expel accumulated liquids. Keep liquids below baffle (52).

2. Clean or replace filter element when dirty.

DISASSEMBLY

1. Filter can be disassembled without removal from air line.

2. Shut off inlet pressure. Reduce pressure in inlet and outlet lines to zero.

3. Remove bowl - push into body and turn counterclockwise.

4. Disassemble in general accordance with the item numbers on exploded view. Do not remove the drain unless replacement is necessary. Remove and replace only if it malfunctions.

CLEANING

1. Clean plastic lens (48) with warm water only. Clean other parts with warm water and soap.

2. Rinse and dry parts. Blow out internal passages in body (6) with clean, dry compressed air. Blow air through filter element (53) from inside to outside to remove surface contaminants.

3. Inspect parts. Replace those found to be damaged.

ASSEMBLY

1. Assemble filter as shown on the exploded view.

2. Push bowl into body and turn fully clockwise.

3. Torque Table

	Torque in N-m (Inch Pounds)
45B (Nut)	2,3 to 2,8 (20 to 25)
46 (Screw)	1,9 to 2,5 (17 to 22)
52 (Baffle)	0,5 to 0,7 (4 to 6)
54 (Center-post)	0,7 to 0,9 (6 to 8)

CAUTION

Water vapor will pass through these units and could condense into liquid form downstream as air temperature drops. Install an air dryer if water condensation could have a detrimental effect on the application.

WARNING

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **Technical Data**.

These products are not designed for use with fluids other than air, for nonindustrial applications, or for life-support systems

