


Item	Tightening torque	Bond
3 / 20	27-33 N.m 20-24 ft.lbs	Loctite 243
13 / 35	36-44 N.m 26-32 ft.lbs	Loctite 243
17 / 20	2.7-3.3 N.m 2-2.4 ft.lbs	Loctite 222
21 / 24	2.7-3.3 N.m 2-2.4 ft.lbs	Loctite 222
32 / 24	27-33 N.m 20-24 ft.lbs	/
33 / 35	2.7-3.3 N.m 2-2.4 ft.lbs	Loctite 222
47 / 35	54-66 N.m 40-49 ft.lbs	Loctite 243

Bevel gear : Use Mobilux EP2 or equivalent grease (2g).

Item	CP Part No.	Description	Q'ty
A	6153995090	Air Inlet Kit	
1		Air Inlet	1
2		Spring Pin - 2.5x14	2
3		Bushing	1
5		O-Ring - 13x1.25	1
B	6153995100	Throttle Valve Kit	
6		Spring	1
7		Steel Ball	1
8		Ball Seat	1
C	6153995110	Exhaust Kit	
4		Exhaust Deflector	1
9		Muffler	2
10		Muffler	1
D	6153995120	Motor Housing	
11		Body Sleeve	1
12		Front Sleeve	1
13		Nut	1
20		Housing	1
E	8940173447	Lever Kit	
18		Spring Pin - 3x22	1
19		Lever	1
F	6153995140	Stem Kit	
14		Stem Valve	1
15		O-Ring 2.5x1.5	1
16		O-Ring - 5x1	1
17		Bushing	1
G	6153995150	Rear End Plate Assy	
22	6157580940	Ball Bearing - 606ZZ	1
23		Rear End Plate	1
H	6153995160	Front End Plate Assy	
28		Front End Plate	1
29		Spring Pin - 2.5x5	1
30		Spacer	1
31	0502109224	Ball Bearing - 6200LLB	1

Item	CP Part No.	Description	Q'ty
I	6153995170	Bevel Gear Kit	
32		Pinion - Motor	1
40		Gear - Spindle	1
J	6153995180	Gear Housing Kit	
34		Greaser	1
35		Angle Head	1
37		Felt	1
63		O-Ring - 40x2	1
K	6153995230	Exhaust Hose Kit	
44		Cable Tie	1
45		Exhaust Hose	1
L	6153995250	Small Parts Kit	
		Include 2 (X2), 7, 18, 30, 27 (X2), 29 & 34	
	6153995300	Tune Up Kit	
		Include 5, 8, 9 (X2), 10, 15, 16, 25 (X4), 37, 39 & 63	

Other parts & sets			
21	6154570750	Governor 19k	1
24	6154270150	Rotor	1
25	6153995260	Blade (Set of 4)	1
26	6153995270	Cylinder (Incl. Item #27 - 2.5x8)	1
33	6153974060	Stop Finger	1
38	6157580940	Ball Bearing - 606ZZ	1
41	6155571010	Deflector	1
42	6157581200	Ball Bearing - 6203LLB	1
43	2050524063	Side Handle	1
46	6153993700	Spindle - collet holder	1
47	6156740000	Lock Nut	1
48	6155260630	Collet 1/4"	1
49	6156071540	Collet Nut	1
50	2050496453	Spanner	1

	6158719270	Warning Label
	6159924380	Operator's manual
	6159948750	Safety Instructions

Recommended accessories

Vibration damping side handle : 6155760780



Oil
CA149661 (4 oz - 0.12 l)
CA000046 (20 oz - 0.59 l)
P089507 (1 gal - 3.8 l)