



Item	Bond	Tightening torque
1 / 2 / 17	Loctite 243	⊖ 18 N.m 13 ft.lb
14 / 13 / 16	Loctite 243	⊖ 8 N.m 6 ft.lb
14 / 19 / 17	Loctite 243	⊖ 18 N.m 13 ft.lb
25 / 24 / 27	Loctite 243	⊖ 3.5 N.m 2.5 ft.lb
45 / 19	Loctite 517	⊖ 30 N.m 21-22 ft.lb
20 / 19	Loctite 406	-

Item	Part No	Description	Qty.
A	8940173704	REAR HANDLE FRAME ASS'Y (Incl. Item # A1, A2, A3, A4)	
14		Screw	4
18		Rear gasket	1
19		Rear handle frame	1
A1	8940169499	THROTTLE VALVE KIT	
40		Bushing	1
41		Stem	1
42		Seal	1
43		Ball	1
44		Spring	1
45		Air Inlet	1
A2	8940169497	REGULATOR VALVE KIT	
21		Spring	1
22		Steel Ball	1
23		O-Ring	1
24		Regulator Knob	1
25		Screw	1
26		O-Ring	1
27		Regulator valve	1
A3	2050561033	TRIGGER KIT	
20		Trigger Slot Cover	1
37		Trigger	1
38		Pin	1
39		Pin	1
A4	8940173705	REVERSE VALVE KIT	
21		Spring	1
22		Steel Ball	1
23		O-Ring	2
28		Reverse valve	1
B	8940171669	REAR END PLATE ASS'Y	
34		Plate-Rear end	1
35	C068659	Bearing-Rear Ball	1
C	8940171670	FRONT ENDPLATE ASS'Y	
29	8940162865	Bearing-Front Ball	1
30		Plate-Front end	1
D	2050561193	CLUTCH HOUSING ASS'Y - 3/4"	
D	2050561203	CLUTCH HOUSING ASS'Y - 1"	
1		Screw	4
2		Clutch Housing	1
3		Bushing	1
4		Steel Ring	1
5		Gasket	1

Item	Part No	Description	Qty.
E	6153990940	ANVIL SHAFT ASS'Y - 3/4"	CP6763-D18D
E	6153990950	ANVIL SHAFT ASS'Y - 1"	CP6773-D18D
6		Anvil shaft	1
7		Ring-Lock	1
8		O-Ring	1
F	8940168715	SOCKET RETAINING RING - 3/4"	CP6763-D18D
F	8940171672	FRICTION RING - 1"	CP6773-D18D
7		Ring-Lock	5
8		O-Ring	5
G	8940173706	FRONT SIDE HANDLE KIT	
13		Band	1
14		Screw	2
15		Pad	1
16		Handle	1
H	6153990920	GASKET KIT	
5		Gasket	1
18		Gasket	1
I	6153990930	SCREW KIT	
1		Screw	4
14		Screw	6
J	8940173709	SMALL PARTS KIT	
21		Spring	2
22		Steel ball	2
38		Pin	1
39		Pin	1
46		Ball	1
OTHER PARTS AND SETS			
9	8940171675	Pins (set of 2)	1
10	8940171676	Dogs (set of 2)	1
11	6155831130	Cage	1
17	8940173711	Motor housing (incl. Item # 46)	1
31	8940162867	Vanes (set of 6)	1
32	8940162868	Rotor	1
33	8940162869	Liner	1
36	8940162871	Dowel Pin	1
47	6158713750	Nameplate (Incl. Item # 48 x2)	CP6763-D18D 1
	6158713760	Nameplate (Incl. Item # 48 x2)	CP6773-D18D 1
-	8950900061	Warning Label	1

Item	Part No	Description	Qty.
	8940173716	TUNE UP KIT	
5, 18, 21 (x2), 22 (x2), 23 (x3), 26, 31, 42 & 46			



2050561133	OPERATOR'S MANUAL
6159948710	SAFETY INSTRUCTIONS

Recommended Accessories



Pneu-lube Grease (for clutch lubrication)
8940158455 (3.5 oz. - 100g)
8940158456 (14 oz. - 400g)



Protecto-lube Oil (to clean motor parts)
CA149661 (4 oz - 0.12 l)
CA000046 (20 oz - 0.59 l)



Airoilene Oil (for air lubrication)
P089507 (1 gal - 3.8 l)