





Assembly instructions

Item #	Tightening torque	Dir.	Glue
01 - 18	7,5 ft.lb - 10 Nm		Loctite 222
29-30	7,5 ft.lb - 10 Nm		Loctite 222
24-36	11 ft.lb - 15 Nm		Loctite 222
1 - 23 - 24	26 ft.lb - 35 Nm		Loctite 243

Index No	Part Ref	Description	Qty
A	6154600400	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050547893	FRONT PLATE ASSEMBLY	
25		FRONT PLATE	1
26		PIN SPRING 3x4	1
27	6157580520	BEARING 10x26x8	1
28		WASHER	1
D	2050547933	REAR PLATE ASSEMBLY	
26		PIN SPRING 3x4	1
33		REAR PLATE	1
34	6157581380	BEARING 8x22x7	1
E	2050547943	MOTOR ASSEMBLY	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547933	REAR PLATE ASSEMBLY	1
29	6154261240	ROTOR	1
31	2050547803	BLADES (SET OF 4)	1
32	6154001510	CYLINDER	1

Index No	Part Ref	Description	Qty
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
8		O-RING 2x1	1
12		O-RING 27x2	1
14		NEEDLE 2.5x11.8	1
17		O-RING 17x2	1
21		O-RING 10.5x1.5	1
39		RING	1
40		SPACER	1
41		O-RING 15.6x1.78	1
G	2050547923	TUNE-UP KIT CP3030-5..	
2		SEAL	1
16		FELT	1
22		GASKETS	1
31	2050547803	BLADES (SET OF 4)	1
1	2050547773	HANDLE ASSY (incl. Part # 15)	1
11	6155740640	AIR CONTROL RING 15 000 RPM	1
13	2050541493	SAFETY LEVER	1
15		REAR CAP	1
18	2050542533	INLET ASSY	1
19	6153212410	INSERT	1
20	6156561900	RUBBER GASKET	1
23	6157301890	NUT	1
24	6155653230	MOTOR HOUSING	1
30	6156080510	ROTOR NUT	1
35	6154600440	BLOCK PLATE	1
36	6156731450	COVER	1
39	2050548193	SPANNER	2
	6158727980	WARNING STICKER	1

	2050552903	EC declaration
	6159948770	Safety instructions
	2050553893	Operator's manual

Spare parts without part number are not sold separately

2050553883 rev. 3

Recommended accessories

	2050549933	3" pad 3/8"-24 female thread (included)		2050553853	2" pad 3/8"-24 female thread
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