
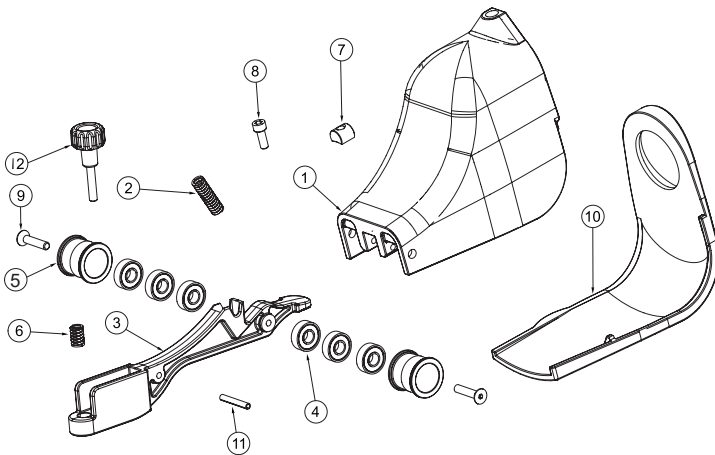

Assembly instructions

Item #	Tightening torque	Dir.	Glue
1-19	7.5 ft.lb - 10 Nm	↻	Loctite™ 222
37-27	7.5 ft.lb - 10 Nm	↻	
27-28	11 ft.lb - 15 Nm	↻	
1-34	11 ft.lb - 15 Nm	↻	Loctite™ 222

Index No	Part Ref	Description	Qty
A	2050547823	Regulator Assembly	
3		Regulator	1
4		O-Ring 8.1x1.6	1
5		O-Ring 8x1	1
6		Spring Ring Wr9	1
7		Valve Stem	1
8		O-Ring 2x1	1
B	2050546343	Valve Kit	
9		Tip Valve	1
10		Spring	1
C	2050547893	Front Plate Assembly	
23		Front Plate	1
24		Pin Spring 3x4	1
25	6157580520	Bearing 10x26x8	1
26		Washer	1
D	2050547843	Rear Plate Assembly	
24		Pin Spring 3x4	1
31		Rear Plate	1
32	6157581390	Bearing 6x19x6 626Zz	1
E	2050547853	Motor Assembly	
C	2050547893	Front Plate Assembly	1
D	2050547843	Rear Plate Assembly	1
27	6154261220	Rotor	1
29	<u>2050547793</u>	Blades (Set of 4)	1
30	6154001490	Cylinder	1



Index No	Part Ref	Description	Qty
F	2050546413	Small Parts Kit	
6		Spring Ring Wr9	1
9		O-Ring 2x1	1
13		Needle 2.5x11.8	1
15		O-Ring 27x2	1
18		O-Ring 17x2	1
20		Ring	1
21		Spacer	1
22		O-Ring 15.6x1.78	1
G	2050547863	Tune-Up Kit	
2		Seal	1
17		Felt	1
29	<u>2050547793</u>	Blades (Set of 4)	1
23		Paper Gasket	1
Other Parts			
1	2050547813	Handle Assy (Incl. Part # 15)	1
11	2050541493	Safety Lever	1
14	6155740710	Air Control Ring	1
16		Rear Cap	1
19	2050542533	Inlet Assy	1
28	6156080520	Rotor Nut	1
33	2050550023	Block Plate	1
34	6156731420	Cover	1
35	2050549963	Round Felt	1
36	2050549973	Felt	1
37	2050547533	Wheel	1
	2050547993	Wave Spring (Not Shown)	1
	2050554273	9/64" Hex. Wrench	1

	6158727980	Warning Label
	6159948770	Safety instructions
	2050552743	Operator's manual



Index No	Part Ref	Description	Qty
H	2050545413	Guard Support 12" Belts	
1		Housing	1
2		Spring	1
3		Arm	1
4		Spindle Case	1
5		Wheel + Ball Bearings	2
6		Washer	2
7		Pin	1
8		Screw	1
9		Screw	2
10	2050546523	Cover Incl. Wave Spring	1
11		Spring	1
12		Knob	1
I	2050546303	Small Parts Kit 12" Guard	
		Include 2, 6, 7, 8, 11 & 12	
K	2050546333	Tune-Up Kit	
		Include 5 & 9	

Recommended accessories

Picture	Part Ref	Description	Qty
	<u>2050545523</u>	<u>Contact Arm 1/2" x 24" (13 x 610 mm)</u>	
	2050546443	Wheel Assy 1/2" (13 mm) - 5/8" Diam	1
	2050546243	Platten Pad (Set of 10) (1/2" x 1.97" - 12,5 x 50mm) - Use Loctite™ 411 Or Equivalent	1
	<u>2050545433</u>	<u>Contact Arm 1/4" To 1/2" x 24" (6 to 13 x 610 mm)</u>	
	2050546473	Wheel Assy 1/4" (6 mm)	1