



### Assembly instructions

Parts #	Tightening torque	Dir.	Glue
09-31-36	15 Ft.lb - 20 Nm		
01-09	7,3 Ft.lb - 10 Nm		Loctite® 222

Item	Part No	Description	Qty
<b>A</b>	<b>205055523</b>	<b>INLET KIT</b>	
1		AIR INLET	1
2		DEFLECTOR	1
3		GASKET	1
<b>B</b>	<b>2050552213</b>	<b>THROTTLE KIT</b>	
4		SPRING	1
5		VALVE	1
6		VALVE SEAT	1
7		SPACER	1
<b>C</b>	<b>205055543</b>	<b>TRIGGER KIT</b>	
10		DOWEL PIN	1
11		O-RING	2
12		VALVE BUSHING	1
13		O-RING	1
14		VALVE STEM	1
15		TRIGGER	1
16		SPRING PIN	1
<b>D</b>	<b>205055563</b>	<b>REAR PLATE KIT</b>	
17		BALL BEARING	1
18		REAR PLATE	1
19		PIN	1
<b>E</b>	<b>205055573</b>	<b>FRONT PLATE KIT</b>	
21		PIN	1
24		FRONT PLATE	1
25		PIN	1
26		BALL BEARING	1
<b>F</b>	<b>205055583</b>	<b>NEEDLE KIT</b>	
27		NEEDLE	3
28		NEEDLE BEARING	3
<b>G</b>	<b>2050555603</b>	<b>GEARBOX KIT 3300RPM</b>	
29	<b>205055593</b>	GEAR KIT 3300RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT SET OF 3	1
<b>H</b>	<b>2050555673</b>	<b>GEARBOX KIT 2400</b>	
29	2050555653	GEAR KIT 2400RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1

Item	Part No	Description	Qty
<b>I</b>	<b>2050555683</b>	<b>GEARBOX KIT 4500</b>	
29	2050555663	GEAR KIT 4500RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1
<b>J</b>	<b>2050555623</b>	<b>MOTOR BEARING KIT</b>	
17		BALL BEARING	1
26		BALL BEARING	1
<b>K</b>	<b>2050555703</b>	<b>FRONT BEARING KIT</b>	
32		BALL BEARING	1
37		BALL BEARING	1
<b>L</b>	<b>2050555513</b>	<b>TUNE UP KIT</b>	
33		WASHER	1
34		O-RING	1
35		GASKET	1
3		GASKET	1
7		SPACER	1
11		O-RING	2
13		O-RING	1
23	2050555553	ROTOR BLADE KIT (SET OF 4)	1
8		SILENCER	1
<b>M</b>	<b>2050555643</b>	<b>SMALL PART KIT</b>	
10		DOWEL PIN	1
16		SPRING PIN	1
19		PIN	1
21		PIN	1
25		PIN	1
38		WASHER	1
		WASHER FOR 500 RPM	1
9	2050555023	HOUSING	1
20	2050555113	CYLINDER	1
22	2050555133	ROTOR 2400RPM	1
22	2050555143	ROTOR 3300RPM	1
22	2050555163	ROTOR 4500RPM	1
31	2050555473	RING GEAR	1
36	2050555483	GEAR CASE	1
	6158727980	WARNING LABEL	1

	2050552563	CE declaration
	6159948740	Safety instructions
	2050552653	Operator's manual

### Recommended accessories

6.5mm CHUCK + KEY	2050555863	SUSPENSION RING	2050555853
10mm CHUCK + KEY	C142408	SIDE HANDLE FIXTURE	2050555883
10mm KEYLESS CHUCK	2050502063	SIDE HANDLE	2050552473
KEY FOR 6.5mm CHUCK	29182		
KEY FOR 10mm CHUCK	CA050120		

Spare parts without part number are not sold separately