



**Assembly Instructions**

Item #	Tightening torque	Dir.	Glue / comment
28 - 8	33 ft.lb - 45 N.m	↻	Loctite 222

	6159948760	Safety Instructions
	2050549053	Operator's Manual

Index No	Part No	Description	Qty
8	2050548343	Handle	1
11	2050547043	Exhaust Cover Joint	1
14	2050547223	Exhaust Cover	1
15	2050548353	Inlet	1
22	2050548413	Rotor	1
24	2050548423	Cylinder	1
28	2050548363	Spindle Bearing Cover	1
30	2050548373	Wheel Flange	1
32	2050548383	Backing Pad for 3" paper	1
33	2050548393	Backing Pad for 5" paper	1
34	2050548403	Paper Holder Flange	1
Not shown	5412060277	Warning Label	1
<b>A</b>	<b>2050548253</b>	<b>Trigger Kit</b>	
1		Throttle Valve Lever	1
2		O-Ring	1
3		Throttle Valve Bushing	1
4		O-Ring	2
5		Throttle Valve	1
6		O-Ring	1
7		Spring Pin	1
9		Spring Pin	1
<b>B</b>	<b>2050548263</b>	<b>Rear Plate Kit</b>	
16		Bearing Cover	1
17		Packing	1
18		Snap Ring	1
19		Ball Bearing	1
20		Cylinder Upper Plate	1
23		Spring Pin	1

Index No	Part No	Description	Qty
<b>C</b>	<b>2050548273</b>	<b>Front Plate Kit</b>	
23		Spring Pin	1
25		Cylinder Lower Plate	1
26		Adjusting Collar	1
27		Ball Bearing	1
<b>D</b>	<b>2050550183</b>	<b>Ball Bearing Kit</b>	
19		Ball Bearing	1
27		Ball Bearing	1
<b>E</b>	<b>2050548323</b>	<b>Small Parts Kit</b>	
7		Spring Pin	1
9		Spring Pin	1
18		Snap Ring	1
23		Spring Pin	2
29		Felt Ring	1
35		Key	1
<b>F</b>	<b>2050548293</b>	<b>Tune-Up Kit CP3070-120G</b>	
2		O-Ring	1
4		O-Ring	2
6		O-Ring	1
10		Washer	1
12		O-Ring	1
13		Muffler	5
21	<u>2050548303</u>	Blades Kit (set of 4)	1
31		O-Ring	1

**Accessories Included**

	<b>Wrench Kit (incl. Open-end wrench 27mm &amp; Pin wrench)</b>
	2050548333

**Recommended Accessories**

	<b>Backing Pad</b>	<b>Protecto-lube Oil</b>	<b>Airolene Oil</b>
	2050548383 (for 3" paper)	(for cleaning motor parts)	(for air lubrication)
	2050548393 (for 5" paper)	CA149661 (4 oz - 0.12l)	P089507 (1 gal - 3.8l)
		CA000046 (20 oz - 0.59 l)	