

DRILLING



▶ PISTOL DRILLS

- From maintenance to very intensive industrial duty
- Hole drilling capacity up to 1/2" (13 mm) diameter in steel
- Extra-support side handle recommended for better handling with larger drilling capacity and higher torque

▶ CORNER DRILLS

- Ideal for drilling, reaming & tapping
- Hole drilling capacity up to 2" (50 mm) dia. in mild steel, cast iron



HOW TO SELECT YOUR DRILLS?

STEP 1

Material

STEP 2

Drill bits size

STEP 3

Tool type

- ▶ Handle type
- ▶ Duty
- ▶ Reversible or non reversible
- ▶ Chuck capacity / type / brand
- ▶ Speed / stall torque

① Material - ② Drill bit size - ③ Handle Type/Duty/Reversible or non-reversible

Material / Cutting speed			Stainless Steel 9-12 m/min		Forged Steel 12-15 m/min		Mild Steel 24-33 m/min ①		Soft Cast Iron, Plastic 30-45 m/min		Aluminum, Brass, Bronze 60-90 m/min		Wood 90-120 m/min		Handle Type	Duty	Reversible or non-reversible	Model
Free speed	ft.lbs	Nm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm				
4500	2.4	3.2	-	-	-	-	3/64-5/64	1-2	3/64-1/8	1-3	5/32-1/4	4-6	3/16-1/4	5-6	Pistol	★★★	Non-reversible	CP1014P45
3300	2.6	3.5	-	-	-	-	3/64-1/8	1-3	5/64-5/32	2-4	5/32-1/4	4-6	3/16-1/4	5-6			Non-reversible	CP1014P33
2400	3.4	4.6	-	-	3/64-5/64	1-2	5/64-5/32	2-4	1/8-3/16	3-5	5/32-1/4	4-6	-	Non-reversible			CP1014P24	
500	18.2	24.5	5/64-3/16	2-5	3/16-5/16	5-8	1/4-3/8	6-10	1/4-3/8	6-10	-	-	-	Non-reversible			CP1014P05	
6000	2.5	3.4	-	-	-	-	-	-	-	-	5/64-3/16	2-5	3/16-5/16	5-8			Non-reversible	CP1117P60
3200	4.0	5.4	-	-	-	-	5/64-5/32	2-4	1/8-1/4	3-6	1/4-5/16	6-8	5/16-3/8	8-10			Non-reversible	CP1117P32
2600	4.7	6.3	-	-	-	-	1/8-1/4	3-6	5/32-5/16	4-8	1/4-3/8	6-10	5/16-3/8	8-10			Non-reversible	CP1117P26
900	14.3	19.3	5/64-1/8	2-3	5/64-1/4	2-6	5/16-15/32	8-12	3/8-1/2	10-13	3/8-1/2	10-13	-	-			Non-reversible	CP1117P09
500	22.2	30.0	5/64 - 1/4	2-6	1/4 - 3/8	6-10	5/16-1/2	8-13 ②	3/8-1/2	10-13	-	-	-	-			Non-reversible	CP1117P05 ③
800	25.3	34.3	1/8-3/16	3-5	5/32-5/16	4-8	5/16-1/2	8-13	3/8-5/8	10-16	3/8-5/8	10-16	-	-			D-shape	★★★
480	57.8	78.4	-	-	9/16-5/8	14-16	9/16-7/8	14-22	9/16-7/8	14-22	-	-	-	-	Rotary	★★★	Non-reversible	CP1820R22
380	144.6	196.0	-	-	7/8-1	23-25	7/8-1-1/4	23-32	1 - 1-1/4	25-32	-	-	-	Reversible			CP1820R32	
430	59.3	80.4	-	-	9/16-7/8	14-22	9/16-7/8	14-22	9/16-7/8	14-22	-	-	-	-	Corner	★	Reversible	CP1720R22
350	130.1	177.0	-	-	7/8-1	23-25	7/8-1-1/4	23-32	1 - 1-1/4	25-32	-	-	-	Reversible			CP1720R32	
140	289.3	392.0	-	-	1-1/4	32	1-1/4 - 2	32-50	1-1/4 - 2	32-50	-	-	-	-	Angle	★	Reversible	CP1720R50
1800	3.3	4.5	-	-	-	-	5/64-5/32	2-4	5/32-1/4	4-6	1/4-5/16	6-8	5/16-3/8	8-10			Reversible	CP879
2800	3.9	5.3	-	-	-	-	5/64-5/32	2-4	5/32-1/4	4-6	1/4-5/16	6-8	5/16-3/8	8-10	Straight	★	Non-reversible	CP887
2800	2.4	3.3	-	-	-	-	3/64-1/8	1-3	5/64-5/32	2-4	5/32-1/4	4-6	-	-			Non-reversible	CP7300
2700	2.2	3.0	-	-	-	-	3/64-1/8	1-3	5/64-5/32	2-4	5/32-1/4	4-6	-	-	Pistol	★★★	Reversible	CP7300R
2000	3.5	4.8	-	-	-	-	5/64-5/32	2-4	5/32-1/4	4-6	1/4-5/16	6-8	5/16-3/8	8-10			Reversible	CP9790/9792
800	9.1	12.4	-	-	5/64-3/16	2-5	1/4-3/8	6-10	3/8-1/2	10-13	-	-	-	Reversible			CP9789/9791	
2400	3.1	4.2	-	-	-	-	5/64-5/32	2-4	5/32-1/4	4-6	1/4-5/16	6-8	5/16-3/8	8-10			Non-reversible	CP785
500	11.3	15.4	-	-	5/64-3/16	2-5	1/4-3/8	6-10	3/8-1/2	10-13	-	-	-	Non-reversible			CP785H	
4200	1.9	2.5	-	-	-	-	-	-	3/64-1/8	1-3	5/32-1/4	4-6	1/4 - 3/8	6-10			Reversible	CP789R-42
2600	3.1	4.2	-	-	-	-	5/64-5/32	2-4	5/32-1/4	4-6	1/4-5/16	6-8	5/16-3/8	8-10			Reversible	CP789R-26
500	15.6	21.1	5/64-3/16	2-5	3/16-5/16	5-8	5/16-1/2	8-13	3/8-1/2	10-13	-	-	-	Reversible			CP789HR	

Remarks : Drill bit size on the table is our suggested range for proper drilling from the speed and stall torque of drills, it could be varied depending on drill working conditions.



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